

Work Order ID 63227

Monday, October 25, 2010 2:38:11 PM

Page 1

Item ID: D3832-1

Accept

Setup Start

Revision ID:

Stop

Item Name: Mesh (Base)

Start Date: 10/25/2010 Start Qty: 3.00

Cust Item ID:

Required Date: 10/29/2010 Req'd Qty: 3.00

Customer:

Reference:

Approvals: Process Plan: 11 Date: 10-10-25 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3832	Rev A

0.00

0.00

0.00

0.00

0.00

0.00

100



Shear

Shear

SHEAR

Memo

1- cut mesh to size as per dwg D3832

SAD 10-11-08

(3)

110



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

SAD 10/11/09

(3)

120



Packaging

Packaging

Identify as per dwg & Stock Location: WA

Memo

SAD 10-11-09

(3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Run Start

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Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

CL 10/11/10 J

MF
10-11-9

W/O:		WORK ORDER CHANGES					
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Picklist Print

Monday, October 25, 2010 2:38:18 PM

Page 1

Work Order ID: 63227



Parent Item: D3832-1



Parent Item Name: Mesh (Base)

Start Date: 10/25/2010

Required Date: 10/29/2010

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased			No	100	sf	723.6010	25.4518	80.37411			
Expanded Metal Flat SS													



SAD 10-01-08

Location

Loc Qty

Loc Code

MAT

723.601033

114809

139.403243

114853

11.80059

115012

395.1315

115067

13.0125

115171

6.0394

115401

76.0095

115665

82.2043

115989

~~26.7914~~ 53.5

26.7914

Dart Aerospace Ltd

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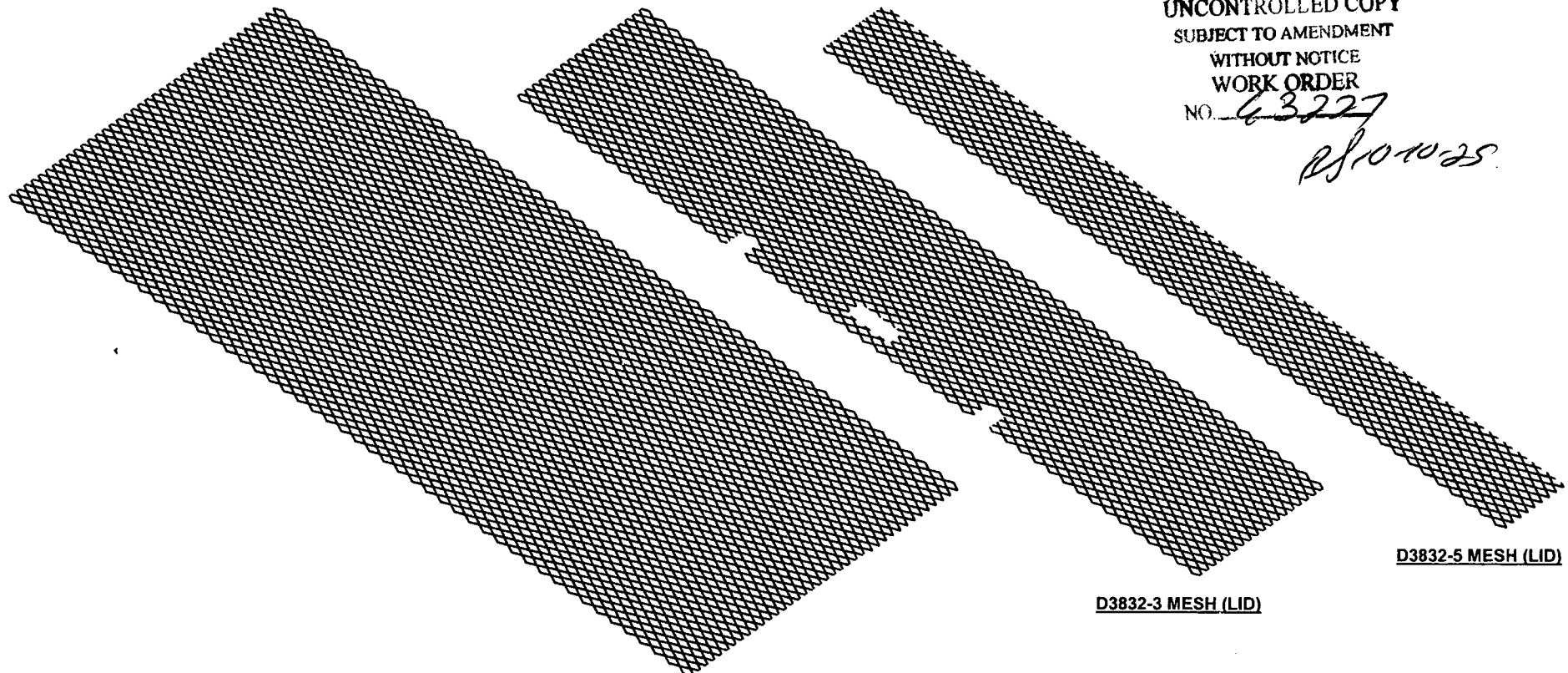
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SHOP COPY

RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 63227

28/10/25



D3832-1 MESH (BASE)

D3832-3 MESH (LID)

D3832-5 MESH (LID)

RELEASED
08/11/25

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN		DRAWING NO.	REV. A
CHECKED		D3832	SHEET 1 OF 3
MFG. APPR.		TITLE	SCALE
APPROVED		MESH	NTS
DE APPR.		COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	
DATE	08.09.30		

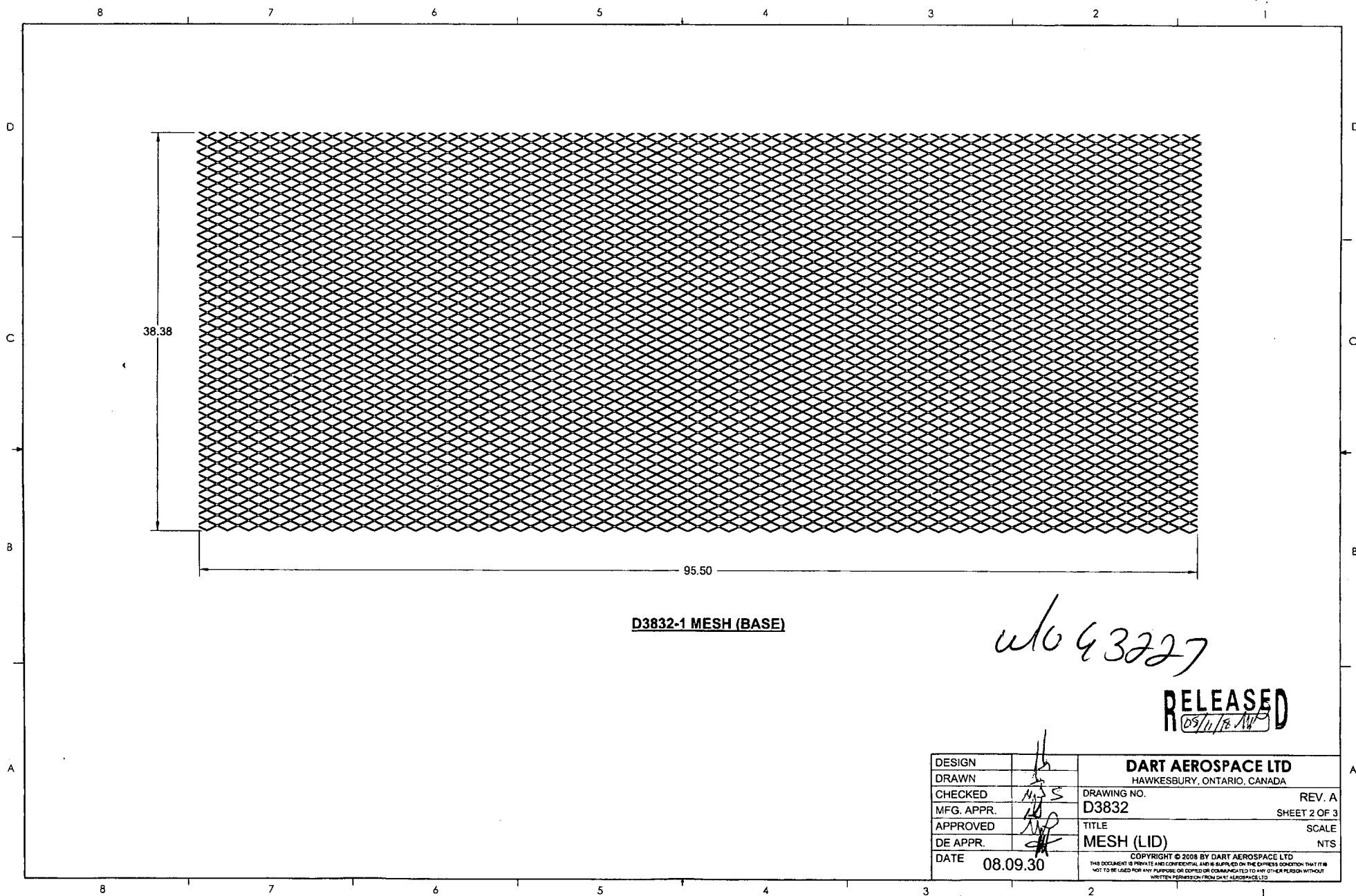
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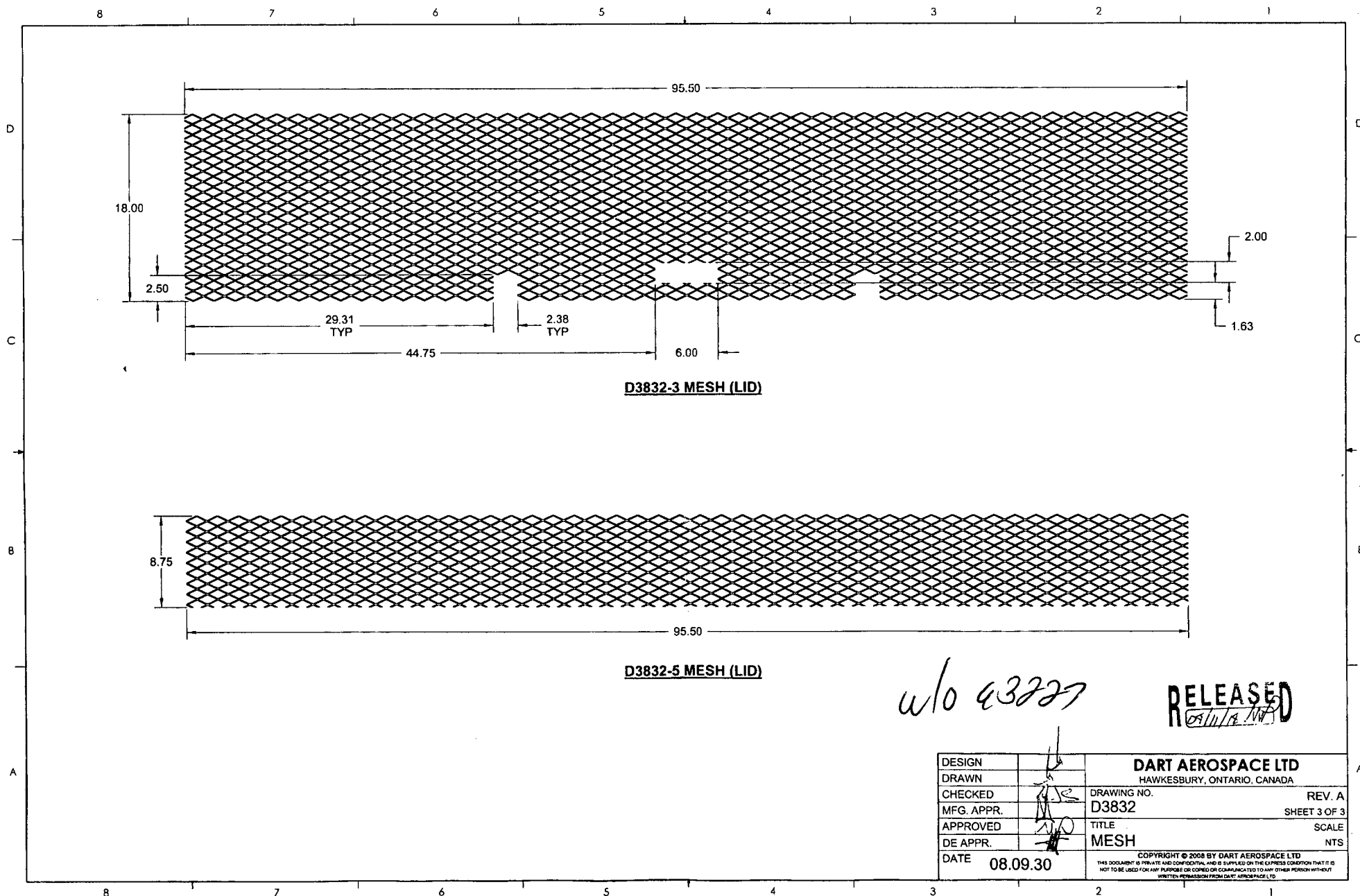
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